

## 4GV 201514 – 6 - 1 Gallon F-style Cans

## CLOSURE INSTRUCTIONS

The certification of this package requires that it be assembled according to the instructions below. The packaging materials must be identical [49 CFR 178.601 (c) (4)] to those indicated in this UN Test Report. Any deviation from these packaging instructions or material will result in package non-compliant with this UN-Certification.

### **PACKAGE DESCRIPTION**

One outer package containing: six (6) – 1 Gallon F-style cans, and Solid Polyethylene Liner. The cans were placed into the box along with one (1) – 26" x 40"x 0.002" Non-Gusseted Polyethylene Bag and Vermiculite fills the voids.

### **Package Assembly Instructions**

1. Seal the bottom of the box using (2 strips) – 2" clear 375 lb. 3m scotch brand pressure-sensitive tape allowing 4" overlap on each side of the box.
2. Place the poly bag into the box.
3. Hand tighten and secure the cap(s) of the F Style cans using one (1) strip – 1" pressure-sensitive vinyl tape approximately two rounds in a clockwise direction.
4. Center the can(s) into the package allowing even space between the inside wall of the box and each inner container.
5. Fill the void with vermiculite to the top of the box opening.
6. Press vermiculite by hand to ensure firm packing, and add more as necessary.
7. Remove excess air from the poly bag and twist the bag end together then tie it in a knot.
8. Close the box and seal the top of the box with (2 strips) – 2" clear 375 lb. 3m scotch brand pressure-sensitive tape allowing 4" overlap on each side.
9. Do not cover up any preprinted markings on the box.
10. Label the package with proper shipping name, un identification number, shipping labels, etc.
11. Total gross weight of the package must not exceed the weight listed in the specification marks.

**call 281-590-9400 with packaging questions.**