

## 4G 8815.1-1 QUART

## CLOSURE INSTRUCTIONS

The certification of this package requires that it be assembled according to the instructions below. The packaging materials must be identical [49 CFR 178.601 (c) (4)] to these indicated in this UN Test Report. Any deviation from these packaging instructions or material will result in package non-compliant with its UN-Certification.

### **PACKAGE DESCRIPTION**

One outer package containing: one fiber board insert containing: Polystyrene Absorbent sock, one (1) Solid Polyethylene Liner, one (1) – 1 Qt. Clear Glass French Square Bottle with Black Resin Phenolic Screw Cap( the bottle and cap are optional), and one (1) Zip-Tie.

### **Package Assembly Instructions**

1. Seal the bottom of the box using (2 strips) – 2” clear 375 lb. 3M Scotch brand pressure-sensitive tape allowing 4” overlap on each side.
2. Seal your bottle with vinyl tape at the cap and bottle connection to prevent leakage.
3. Temporarily remove the fiberboard insert of this box so it is easier to work with.
4. Remove the poly-bag absorbent sock and place sealed bottle into the sock.
5. Seal the bag by removing excess air, then twist the opening and apply locking zip strip.
6. Place the bagged contents into the fiberboard insert.
7. Push in (2) top corner and (2) bottom corner fiberboard tabs to lock your sample into position.
8. Spread all (4) centralizer flaps on the top and bottom of the insert “out” at 90 degree angle and place into box.
9. Close the box using (2 strips) – 2” clear 375 lb. 3M Scotch brand pressure-sensitive tape allowing 4” overlap on each side.
10. Do not cover UN spec marks or orientation arrows on the box.
11. Label the package with proper shipping name, an identification number, shipping labels, etc.
12. Total gross weight of the package must not exceed the weight listed in the specification marks.

**Call 281-590-9400 with packaging questions.**